

## ABSTRACT OF THE DISCLOSURE

A bending ring for supporting a glass sheet during heating having a pair of longitudinally extending tubular members being generally square shaped and a plurality of transversely extending tubular members also being generally square shaped. The plurality of transversely extending tubular members being fixedly coupled to the pair of longitudinally extending tubular members to form a generally rectangular assembly. A plurality of support brackets are further provided having an extending portion and a face portion. The extending portion positioned adjacent a first side of one of the pair of longitudinally extending tubular members. The face portion abutting a second side of the one of the pair of longitudinally extending tubular members.